



## **MG** 12

# High-Pressure homogeniser Model MG12

Pressures up to 600 bar Capacities up to 8500 l/h



#### **Cylinder block**

A single piece precision machined block made out of a high tensile, corrosion resistant, forged stainless steel. Built with front and upper caps giving easy access for inspection and maintenance. The standard design has spring loaded plunger packings with integrated water cooling. The fully sanitary design utilises a minimum of parts and seals and is suitable for C.I.P.

Plungers and plunger packings are available in different materials to meet the toughest demands. Generally the cylinder block is executed with high efficient, low noise spherical type pump valves. These valves are spring loaded, suitable for processing viscose and moderate abrasive products.

For abrasive products the well known ball type pump valves are available. All these pump valve designs have high wear and corrosion resistant pump valves and field replaceable seats both made out of Rexalloy®™ or optional seats made of Tungsten Carbide. There are many other options available to meet specific product or process requirements.

### Homogenising valve

Available in a variety of designs and materials, single or two stage, with the standard flat valve and seat in Rexalloy $^{\text{R}^{\text{TM}}}$  but also with a serrated surface (LW type) or Knife edge for cell rupture applications. Each type specially designed to achieve the highest efficiency with the lowest energy consumption. The different valve designs are available in the standard Rexalloy $^{\text{R}^{\text{TM}}}$  material, Tungsten Carbide, Ceramic and for some applications with Diamond coating.

The homogenising pressures can be adjusted manually with a handwheel or through a hydraulic system which also allows a completely automatic pressure control.

#### Drive end

The one piece high strength cast iron design with integrated gear reduction provides a quiet running machine with low eccentric shaft speeds. The drive has a dry sump with a separate lubrication oil tank and does not require any cooling water. All bearings are pressure lubricated by an electric driven oil pump allowing capacity variation between 15-100% under full load. Both drive shaft and eccentric shaft have oversized roller bearings. The crossheads are designed with adjustable, self aligning ball joint bearings. This unique concept offers unbeatable reliability, requires a minimum of maintenance and down time.

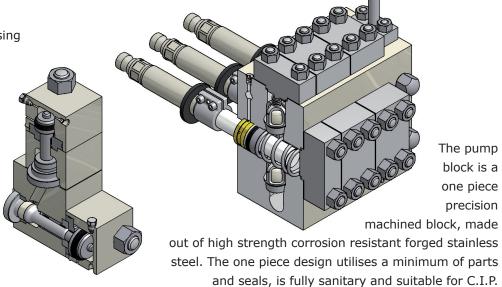


A typical two stage homogenising valve assembly with a plug type valve in the first stage and a pilot type valve in the

Two stage homogenising valve

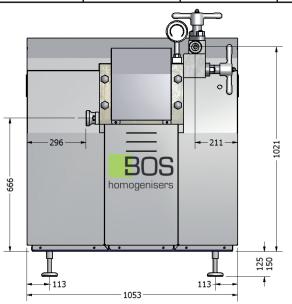
second stage.

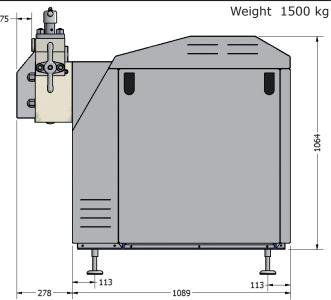
This assembly meets the highest demand for C.I.P. cleaning, is easily accessible for maintenance and uses a minimum of parts.



**Cylinder block** 

MG12 PERFORMANCE RANGE											
71 1 1				YPE pump valves for low and moderately abrasive				BALL TYPE pump valves for high viscosity and abrasive products and products containing solids			
Operating pressure	Maximum capacity	Eccentric shaft speed		Maximum capacity		Eccentric shaft speed		Maximum capacity		Eccentric shaft speed	
600 bar	1400 l/h	174 rpm		0	l/h	0	rpm	1100	l/h	141	rpm
500 bar	1900 l/h	188 rpm		1800	l/h	180	rpm	1400	l/h	143	rpm
425 bar	2200 l/h	174 rpm		2200	l/h	176	rpm	1800	l/h	147	rpm
350 bar	2700 l/h	178 rpm		2700	l/h	180	rpm	2200	l/h	149	rpm
300 bar	3200 l/h	177 rpm		3200	l/h	179	rpm	2600	l/h	148	rpm
250 bar	3800 l/h	179 rpm		3800	l/h	181	rpm	3100	l/h	150	rpm
200 bar	4800 l/h	182 rpm		4700	l/h	180	rpm	4000	l/h	156	rpm
190 bar	5000 l/h	174 rpm		5000	l/h	176	rpm	4200	l/h	151	rpm
175 bar	5500 l/h	182 rpm		5200	l/h	174	rpm	4500	l/h	154	rpm
150 bar	6400 l/h	176 rpm		6400	l/h	178	rpm	5400	l/h	153	rpm
115 bar	8400 l/h	185 rpm		8200	l/h	183	rpm	6700	l/h	152	rpm







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